

5/15

DART AEROSPACE LTD	Work Order :	22657
Description: Console Side LH (407 Hi-Slope),	Part Number:	D2604-1
Note: Issue with Part Number D2604-2		
Drawing: D2604 Rev. A1	Qty:	9

Step	Location	Procedure	By	Date	QTY
1	EXPEDITING	Issue W/O	HA	05.03.09	10
2	HAAS	Cut Blank per template DT 8247 Note: 1 Blank makes: D2604-1 (Qty: 1), D2604-2 (Qty: 1) Material: .040 - 2024-T3 Batch <u>M1641</u>	En	05/04/07	10
3	HAAS	Machine per folio D2604	En	05/04/07	10
4	QC	Inspect Level 2	En	05/04/07	10
5	METAL	Form per Dwg D2604	En	05/04/07	10
6	FP	<i>Chemical Conversion Coat as per Dwg Q=I</i>	ml	05-04-15	9
6	QCS	Inspect Level 1 WORK TO STEP #5B	18	05-04-15	9
7	STORES	Identify and stock	ml	05-04-15	9
8	EXPEDITING	Close W/O Cost / part <u>20.29</u> SAC 05/04/19 (9)	HA	05.04.20	9

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels, Jig numbers	DM	

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

3b	GA	Deburn	2	05-04-11	10
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 22657		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	5	1 part was snap bend over tolerance	<i>[Signature]</i> 05/04/12	Clashy	<i>[Signature]</i> 05/04/13	<i>[Signature]</i> 05/04/13	<i>[Signature]</i> 05/04/12	<i>[Signature]</i> 05/04/13

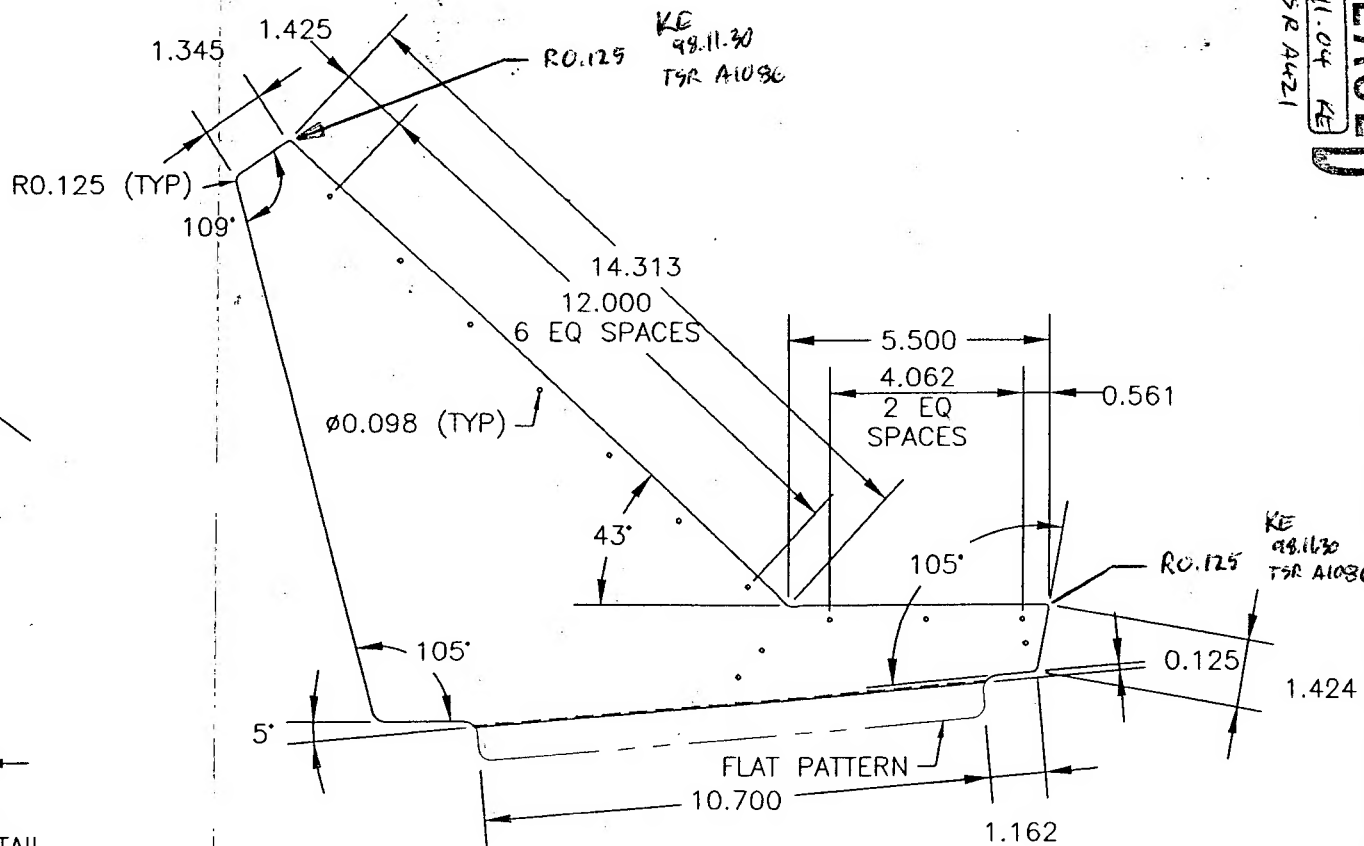
Part No: D2604-1 PAR #: _____ Fault Category: Prod / FAB NCR: Small-med. Yes No DQA: [Signature] Date: 15/04/12

NOTE: Date & initial all entries QA: N/C Closed: [Signature] Date: 05.04.20



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED KE	APPROVED BVO	DRAWING NO.	REV. A
DATE 97.10.24		D2604	SHEET 1 OF 1
	TITLE	CONSOLE SIDE	SCALE 1:4
A	97.10.24	D2604 WAS D206-547-23/-24	
AI	02.06.04	ADD FINISH	

RELEASED
97.11.04 KE
TSR A421



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2604
BEND RADIUS 0.093
FINISH: CHEMICAL CONVERSION COAT PER DART Q51 005 4.1
D2604-1 SHOWN
D2604-2 OPPOSITE

SHOP COPY

REPRODUCTION
ENGINEERING

UNCONTROLLED COPY

SUBMITTAL DOCUMENT

FOR NOTICE

WORK ORDER

NO. 22657

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 08, 2005
03:17 pm

Work Order No	: 0022657	Department Code:	
Project Name	: D2604-1	Burden Flags	: NNNNNNNN
Project For	: WK515	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2604-1	Invoice Number	:
Description	: 407 Hi Console Side LH	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 10	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 03-08-05		
Est Finish Date	: 04-06-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====	=====	=====	=====	=====	=====
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====	=====	=====	=====		
Burden	: 0.00	0.00	0.00		
=====	=====	=====	=====		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

